

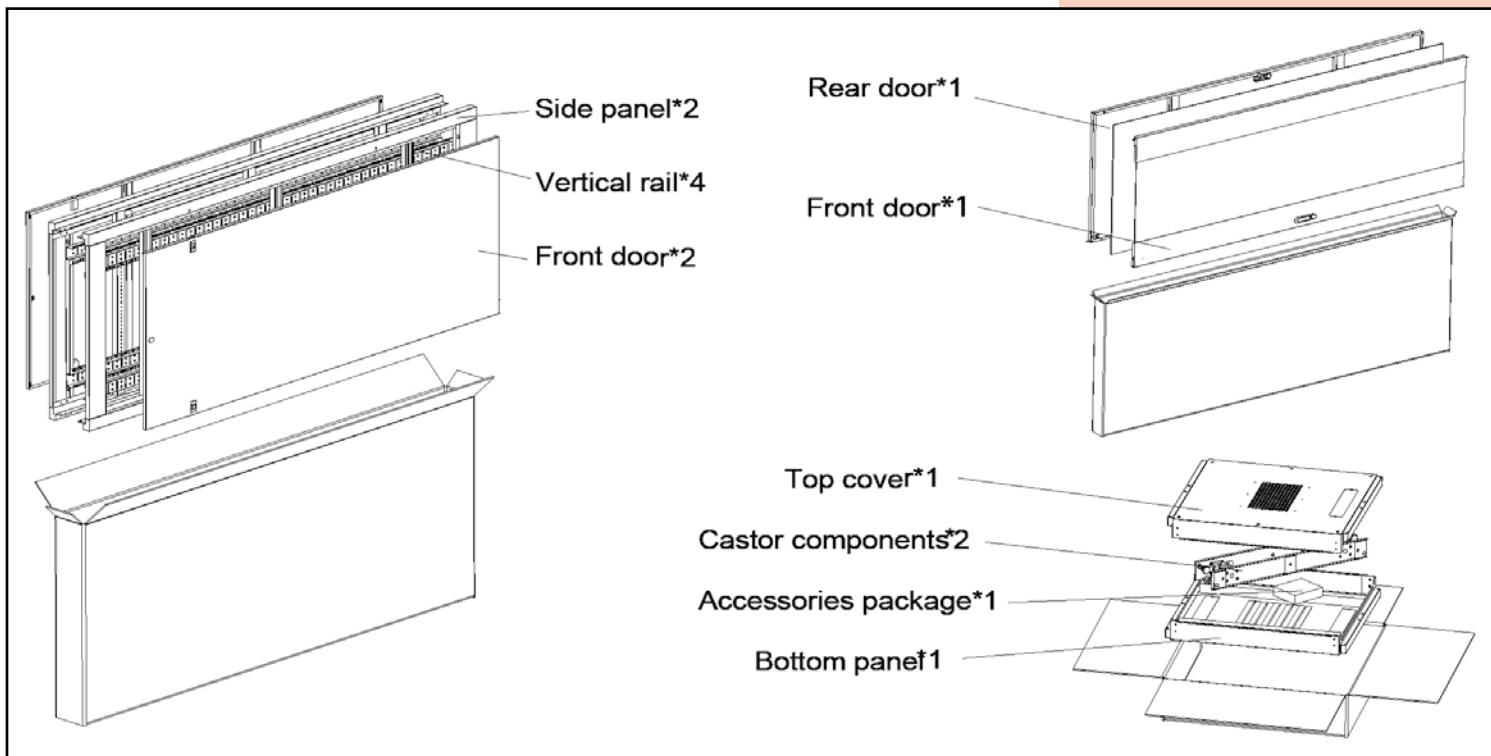
**LP-R705XX****Standing Server Rack Assembly Instruction. 123 Manual.**

LPR705XX\_M123\_ENB01W

**LP-R705XX**  
**Standing Server Rack**  
**Assembly Instruction. 123 Manual.**

**1** Packing Method

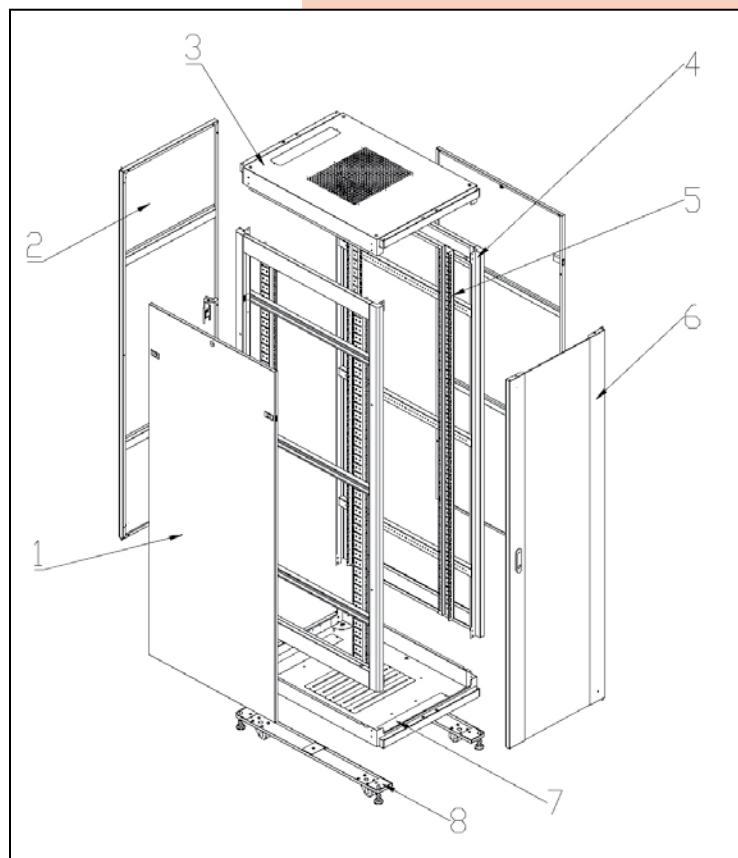
600mm Wide cabinet packaging

**2** Accessories List

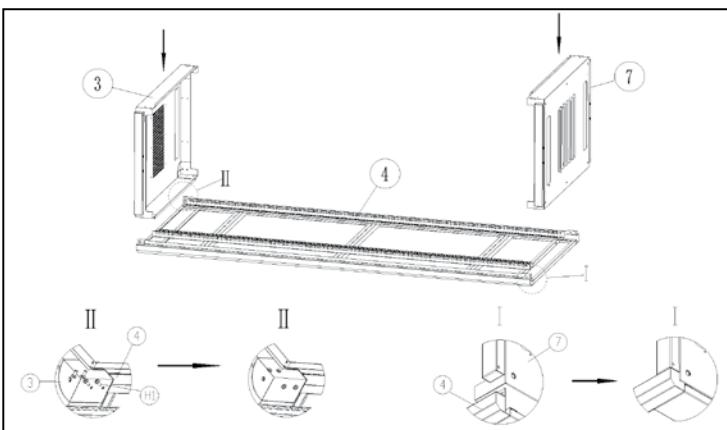
Item	Qty	Screws Nuts	
H1	32		M5X12 Self-tapping Screw
H2	2		White plastic washer
H3	6		M8x12 External hexagon cross screw
H4	40		M6x12 Screw
H5	40		M6 cage nut

**4 Component List**

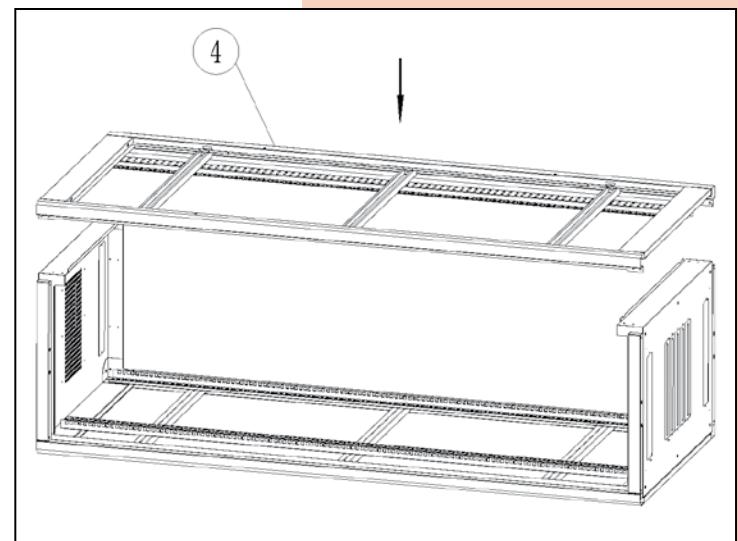
Item	Qty	Component
1	2	Side door
2	1	Rear door
3	1	Top Cover
4	2	Door frame
5	4	Vertical Rail
6	1	Front door
7	1	Bottom plate
8	2	Castor components

**5 Component Schematic****6 Assembly Instructions****Step 1**

Snap the top cover and bottom plate (7) into the door frame (4). Use M5\*12 Self-tapping screw (H1) to connect top cover (3), door frame (4) and bottom plate (7). Refer **picture 1**.

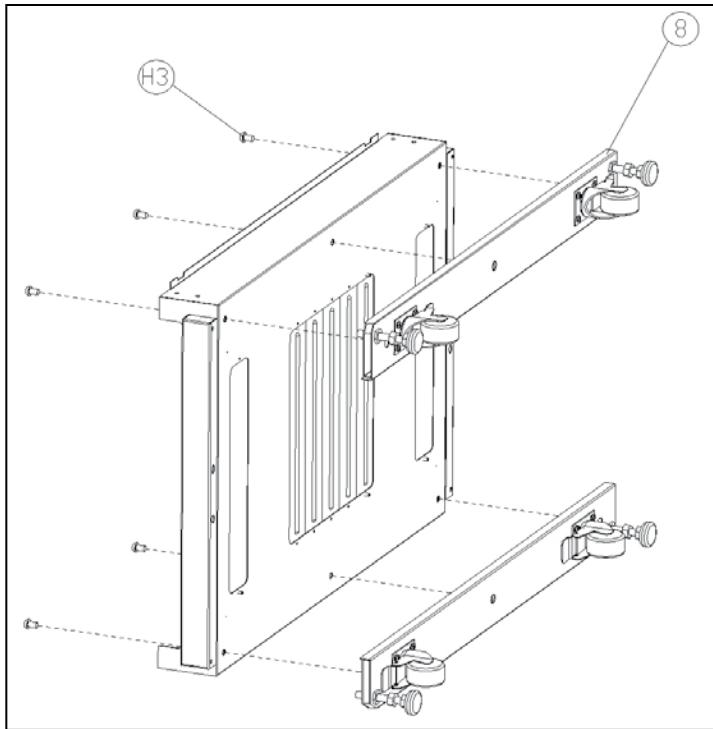
**Picture 1****Step 2**

Put another door frame (4) on the top cover and bottom plate, and also fix it with M5\*12 self-tapping screws. Refer **picture 2**.

**Picture 2**

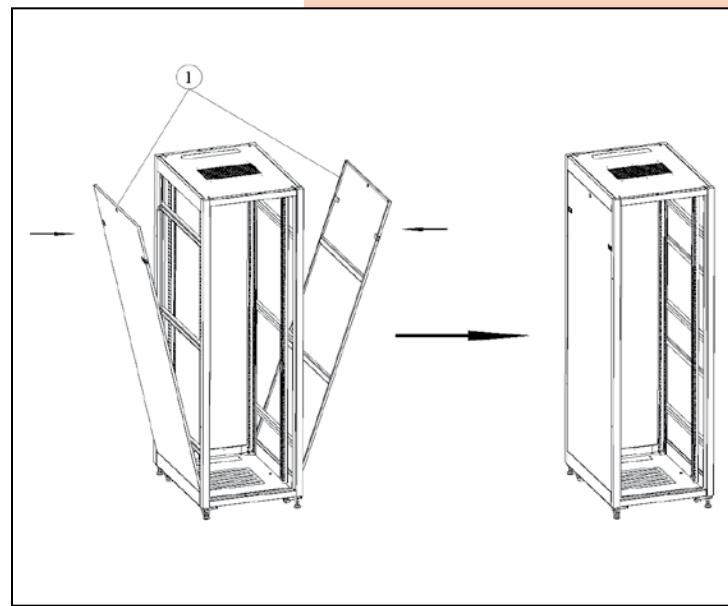
**Step 3**

Mount the Castor components (8) on the bottom plate with the M8x12 External hexagon cross screws (H3). Refer **picture 3**.

**Picture 3****Step 4**

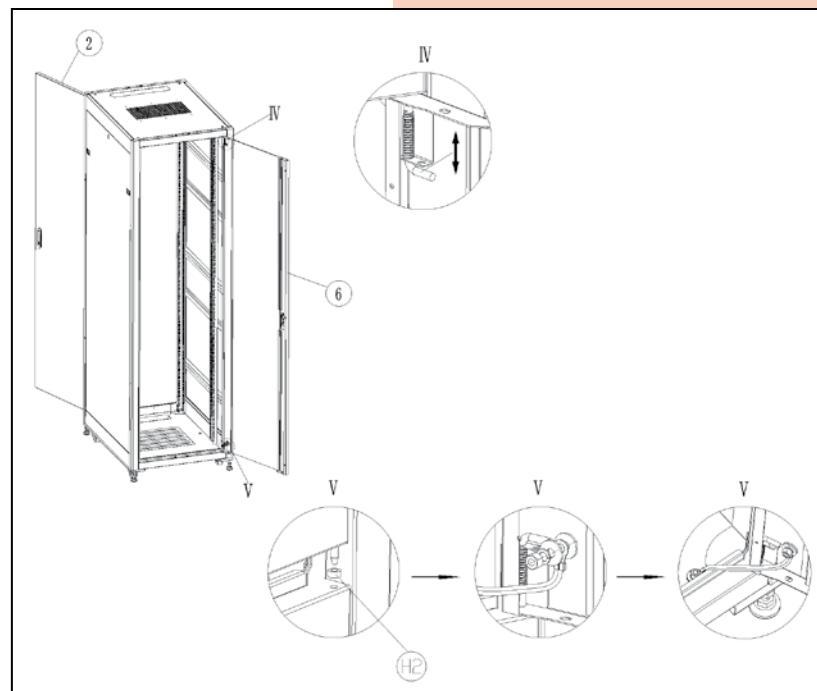
Insert the positioning pin at the bottom of the side door (1) into the positioning hole, and push the side door inward to fix the side door on the frame.

**Note:** Since this product is detachable design, after assemble, please check and adjust the diagonal dimension, ensure the space between doors are acceptable, doors could open and close well. Refer **picture 4**.

**Picture 4****Step 5**

Install the front door (6) and rear door (2), align the front and rear door latches with the latch holes of the door frame, and place a white plastic washer (H2) between the bottom of the door and the door frame. Install the grounding kit between the front and rear doors and the base plate.

**Note:** After the installation is completed, please check that the gap between the front and rear doors and the door frame is within the normal range to ensure that the door can be opened normally. Refer **picture 5**.

**Picture 5**